



# Similarity and differences in the oxidative dehydrogenation of C<sub>2</sub>–C<sub>4</sub> alkanes over nano-sized VO<sub>x</sub> species using N<sub>2</sub>O and O<sub>2</sub>

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## ABSTRACT

The effect of O<sub>2</sub> and N<sub>2</sub>O on alkane reactivity and olefin selectivity in the oxidative dehydrogenation of ethane, propane, n-butane, and iso-butane over highly dispersed VO<sub>x</sub> species (0.79 V/nm<sup>2</sup>) supported on MCM-41 has been systematically investigated. For all the reactions studied, olefin selectivity was significantly improved upon replacing O<sub>2</sub> with N<sub>2</sub>O. This is due to suppressing CO<sub>x</sub> formation in the presence of N<sub>2</sub>O. The most significant improving effect of N<sub>2</sub>O was observed for iso-butane dehydrogenation: S(iso-butene) was ca. 67% at X(iso-butane) of 25%.

Possible origins of the superior performance of N<sub>2</sub>O were derived from transient experiments using <sup>18</sup>O<sub>2</sub> traces. <sup>18</sup>O<sup>16</sup>O species were detected in <sup>18</sup>O<sub>2</sub> and <sup>18</sup>O<sub>2</sub>–C<sub>3</sub>H<sub>8</sub> transient experiments indicating reversible oxygen chemisorption. In the presence of alkanes, the isotopic heteroexchange of O<sub>2</sub> strongly increased. Based on the distribution of labeled oxygen in CO<sub>x</sub> and in O<sub>2</sub> as well as on the increased CO<sub>x</sub> formation in sequential O<sub>2</sub>–C<sub>3</sub>H<sub>8</sub> experiments, it is suggested that non-lattice oxygen species (possibly of a bi-atomic nature) originating from O<sub>2</sub> are non-selective ones and responsible for CO<sub>x</sub> formation. These species are not formed from N<sub>2</sub>O.

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## 1. Introduction

Oxidative conversion of light alkanes to respective olefins and oxygenates is still a challenging approach in modern oxidation catalysis not only from a fundamental but also from an applied point of view [1–6]. The main challenge is to minimize the formation of carbon oxides (CO<sub>x</sub>) in favor of selective products. Selectivity to olefins is significantly increased, and CO<sub>x</sub> formation is suppressed, when N<sub>2</sub>O is used as oxidizing agent [7–12]. Understanding the origins of the superior performance of N<sub>2</sub>O as compared to O<sub>2</sub> may help to identify selective and non-selective pathways/oxygen species. This knowledge is of high scientific and industrial interest to design catalytic materials or catalytic processes performing selectively with O<sub>2</sub>, too.

The present contribution was aimed to elucidate the effect of O<sub>2</sub> and N<sub>2</sub>O on catalytic performance of highly dispersed surface VO<sub>x</sub> species supported over MCM-41 in the oxidative dehydrogenation (ODH) of ethane, propane, n-butane, and iso-butane. To this end, steady-state catalytic tests at different contact times were combined with transient isotopic experiments in vacuum and at ambient pressure using the TAP (temporal analysis of products)

and SSITKA (steady-state transient kinetic analysis) reactor systems, respectively. The catalyst has been previously well characterized [10] by various physico-chemical methods (BET, EPR, XRD, *in situ* UV/vis-DRS and Raman spectroscopies as well as H<sub>2</sub>-TPR). VO<sub>x</sub> species over MCM-41 with vanadium loading up to 5.3 wt.% has been classified as mainly monomer and small two-dimensional VO<sub>x</sub> aggregates.

## 2. Experimental

### 2.1. Preparation of catalytic materials

VO<sub>x</sub>/MCM-41 was prepared by impregnation of MCM-41 with a predetermined amount of vanadium acetyl acetate ([CH<sub>3</sub>COCH=C(O–)CH<sub>3</sub>]<sub>2</sub>VO) in toluene. The resulting catalyst precursor was calcined at 823 K for 12 h in air. Details of catalyst preparation and characterization have been reported previously [10]. In the present study, a sample with V loading of 5.3 wt.%, designated as VO<sub>x</sub>(5)/MCM-41, was used.

### 2.2. Steady-state catalytic testing

Catalytic measurements were carried out in a U-type fixed-bed reactor made of quartz (i.d. = 6 mm) at T = 773 K and ambient pressure. The catalyst particle size was between 255 and 350 μm.

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The following reaction feeds were used:  $C_nH_{2n+2}:O_2:Ne = 40:20:40$  and  $C_nH_{2n+2}:N_2O:Ne = 40:40:20$ , where  $C_nH_{2n+2}$  were ethane, propane, n-butane and iso-butane. Ne was used as internal standard for gas chromatographic product analysis (HP-5890 equipped with Poraplot Q and Molsiev 5 columns).

### 2.3. Transient catalytic experiments

The TAP-2 reactor system has been comprehensively described elsewhere [13]. The catalyst (ca. 20 mg, sieve fraction 250–350  $\mu m$ ) was packed in the micro-reactor made of quartz (40 mm length and 6 mm i.d.) between two layers of quartz of the same particle size. The catalyst was treated in a flow of  $O_2$  (30 ml/min) at 773 K and ambient pressure for ca. 1 h before each experiment. Then, the micro-reactor was evacuated at 773 K to  $10^{-5}$  Pa. Two types of transient experiments were carried out using a pulse size of ca.  $10^{15}$  molecules:

- Single pulsing of  $C_3H_8:Ne = 1:1$  or  $^{18}O_2:Ne = 1:1$  over  $V^{16}O_x/MCM-41$ .
- $^{16}O_2:Xe = 1:1$  and  $C_3H_8:Ne = 1:1$  reaction mixtures were sequentially pulsed over  $V^{16}O_x/MCM-41$  from two pulse valves with a time delay of 0.1 s.

Under conditions applied, gas-phase interactions are strongly minimized. Therefore, only heterogeneous reaction steps were under investigation. In the experiments, Ne (99.995%), Xe (99.99%),  $O_2$  (99.995%), and  $C_3H_8$  (99.95%) were used. The  $^{18}O_2$  oxygen isotope was purchased from ISOTEC. Transient responses were monitored using a quadrupole mass spectrometer (HAL RC 301 Hiden Analytical). For more detailed description see [12].

Steady-state isotopic transient kinetic analysis (SSITKA) experiments were performed in a tubular quartz reactor at 773 K and ambient pressure. Catalyst amount and gas flows were fixed to 80 mg and 30 ml/min (STP), respectively. The following reaction feeds were used:  $^{16}O_2:Ar = 2:98$ ,  $^{18}O_2:Ne:Ar = 2:2:96$ ,  $C_3H_8:^{16}O_2:Ar = 4:2:94$  and  $C_3H_8:^{18}O_2:Ne:Ar = 4:2:2:92$ . Oxygen tracing experiments were performed by switching from non-labeled to labeled reaction feeds after a steady-state operation was achieved with the non-labeled feed. The gas composition at the reactor outlet was monitored by on-line mass spectrometry (Balzer Omnistar). For more experimental details see [14].

## 3. Results and discussion

### 3.1. Steady-state performance of oxidative dehydrogenation with $O_2$ and $N_2O$

Corresponding olefins, CO and  $CO_2$  were the main carbon-containing products in the oxidative dehydrogenation (ODH) of ethane, propane, n-butane and iso-butane over  $VO_x(5)/MCM-41$  at 773 K using  $O_2$  and  $N_2O$ . Another minor products were acetaldehyde, acrolein, ethane, and propane. However, the overall selectivity to these products was not higher as 10% under reaction conditions applied and alkane conversion below 15%. In order to compare the reactivity of highly dispersed  $VO_x$  species for alkane oxidation with  $O_2$  and  $N_2O$ , the initial rates of alkane conversion as well as the rates of formation of olefins, CO and  $CO_2$  were determined at low degrees of alkane and oxidant conversion ( $X(C_nH_{2n+2}) < 5\%$ ,  $X(O_2/N_2O) < 10\%$ ). These rates are summarized in Table 1. Since the amount of oxygen atoms in  $O_2$ - and  $N_2O$ -containing feeds was the same, the activity and selectivity of these oxidants in the ODH reactions can be correctly compared. For both oxidants, the initial rate of alkane conversion follows the order:  $C_2H_6 < C_3H_8 < n-C_4H_{10} < iso-C_4H_{10}$ . It is important to highlight that the same order

**Table 1**

Initial rates of alkane conversion, alkene, CO, and  $CO_2$  formation in ODH reactions of  $C_2$ – $C_4$  alkanes at 773 K over  $VO_x(5)/MCM-41$ . Reaction conditions:  $C_nH_{2n+2}:O_2:Ne = 40:20:40$  and  $C_nH_{2n+2}:N_2O:Ne = 40:40:20$ ;  $X(C_nH_{2n+2}) < 5\%$ ,  $X(O_2/N_2O) < 10\%$ .

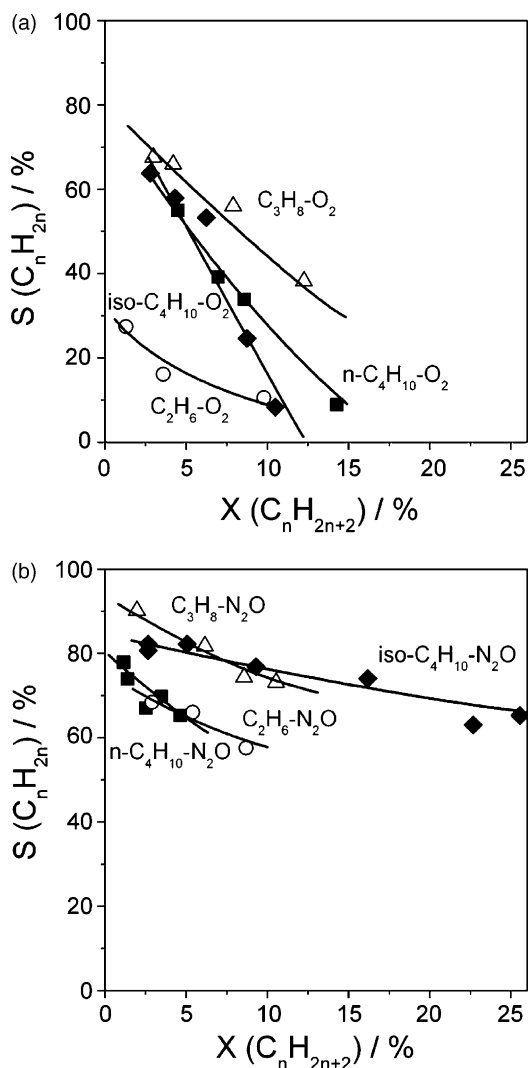
Alkane	Oxidant	Rate (mmol $C_nH_{2n+2}$ g $_{cat}^{-1}$ min $^{-1}$ )			
		$C_nH_{2n+2}$	$C_nH_{2n}$	CO*	$CO_2^*$
$C_2H_6$	$O_2$	0.85	0.16	0.05	0.57
	$N_2O$	0.15	0.10	0.04	0.006
$C_3H_8$	$O_2$	1.5	1.03	0.15	0.31
	$N_2O$	0.39	0.34	0.025	0.021
n- $C_4H_{10}$	$O_2$	3.1	1.7	0.37	0.39
	$N_2O$	0.45	0.34	0.02	0.028
iso- $C_4H_{10}$	$O_2$	4.3	2.6	0.48	0.96
	$N_2O$	0.56	0.45	0.035	0.041

\* The rate of alkane conversion to CO or  $CO_2$  was calculated as mmol of alkane, converted to CO or  $CO_2$ .

is also valid for the strength of the weakest C–H bond in these alkanes [15,16]. Considering both experimental facts, it is suggested that the breaking of the weakest C–H bond limits the ODH reaction over highly dispersed  $VO_x$  species independent of the oxidant applied. However, the oxidant influences strongly the activity and the selectivity. When  $N_2O$  is used instead of  $O_2$ , the rates of alkane conversion and alkene formation decrease by factor of 3–8 and 1.6–6, while the rates of CO and  $CO_2$  formation become lower in 6–30 and 15–70 times, respectively. Such a dramatic decrease in the  $CO_x$  production clearly distinguishes the low ability of  $N_2O$  for non-selective alkane/alkene conversion in favor of the selective olefin production.

In order to further elucidate the role of oxidizing agent, ODH catalytic tests were performed at different degrees of alkane conversion. The results obtained are presented in Fig. 1. Irrespective of the oxidant applied, olefin selectivity decreases with an increase in the alkane conversion, while  $CO_x$  selectivity increases (data are not shown for brevity). For an  $O_2$ -containing feed, primary (extrapolated to zero alkane conversion) alkene selectivity in the ODH of propane, n-butane, and iso-butane is close to ca. 70–80%, while it is only ca. 30% for the ethane ODH. This indicates that direct ethane oxidation to  $CO_x$  strongly contributes to the overall  $CO_x$  production as compared to the ODH of other alkanes. Upon replacing  $O_2$  with  $N_2O$ , olefin selectivity significantly increases (Fig. 1(b)), while  $CO_x$  selectivity decreases. The highest effect of  $N_2O$  on olefin selectivity was found for the ODH of iso- $C_4H_{10}$ . Primary iso- $C_4H_8$  selectivity with  $O_2$  is ca. 70–75%, but falls to 10% with an increase in the conversion of iso- $C_4H_{10}$  up to 10%, while  $CO_x$  selectivity strongly increases. Such a low ODH performance agrees well with the literature data reporting maximal yield of iso- $C_4H_8$  of 6–11% [17–21]. The overall CO and  $CO_2$  selectivity was lower than 7% at  $X(iso-C_4H_{10})$  of 25%, when  $N_2O$  was used as oxidant. The selectivity towards iso- $C_4H_8$  amounted to 65% resulting in a yield of 16%.

Irrespective of the alkane applied, two important improving effects of  $N_2O$  have been identified for the oxidative dehydrogenation of ethane, propane, n-butane and iso-butane: (i) higher primary olefin selectivity, and (ii) lower decrease in olefin selectivity with increasing alkane conversion, i.e. lower ability for consecutive alkene overoxidation. These results are in agreement with our previous studies of the oxidative dehydrogenation of propane [10]. For deriving deeper insights into primary and secondary reaction pathways of the ODH reaction with  $O_2$  and  $N_2O$  over  $VO_x(5)/MCM-41$ , transient experiments were carried out in the TAP and SSITKA reactor systems using  $^{18}O_2$  traces. Particular attention was paid to  $CO_x$  formation and, hence, to the factors



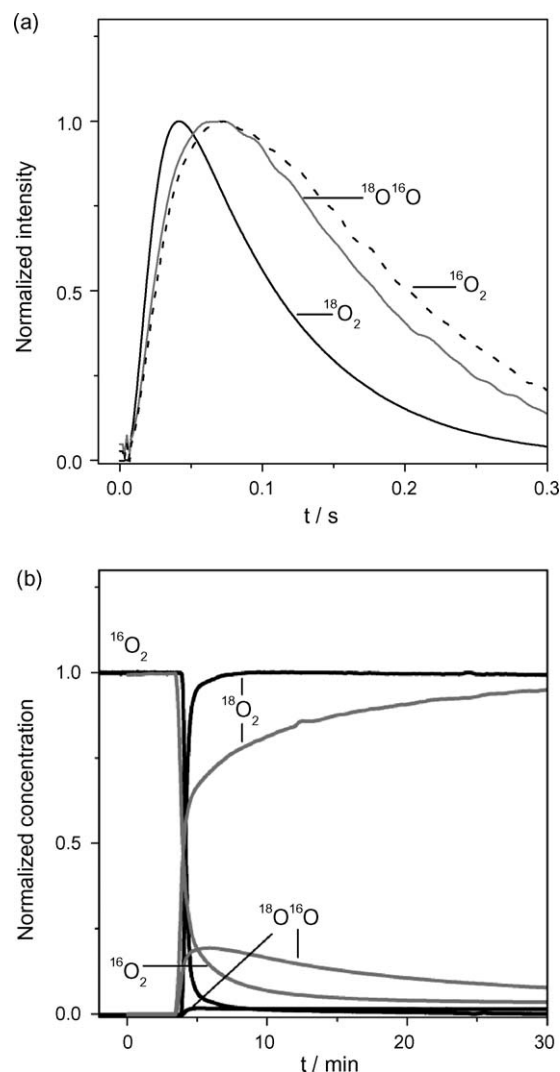
**Fig. 1.** Selectivity to ethylene ( $\circ$ ), propene ( $\triangle$ ), n-butene ( $\blacksquare$ ), and iso-butene ( $\blacklozenge$ ) over  $VO_x(5)/MCM-41$  versus alkane conversion using  $C_nH_{2n+2}:O_2:Ne = 40:20:40$  (a) and  $C_nH_{2n+2}:N_2O:Ne = 40:40:20$  (b) mixtures. Conditions:  $T = 773$  K, and  $P = 1$  bar.

determining the olefin selectivity loss. The results are presented below.

### 3.2. Mechanistic analysis of the ODH reaction with $O_2$ and $N_2O$

#### 3.2.1. Interaction of $O_2$ and $N_2O$ with oxidized and reduced $VO_x$ species

Fig. 2(a) illustrates height-normalized transient responses of  $^{18}O_2$ ,  $^{18}O^{16}O$  and  $^{16}O_2$  upon pulsing  $^{18}O_2$  in the TAP reactor over oxidized  $V^{16}O_x/MCM-41$ . The normalization was done for better comparing the shape and the order of appearance of gas-phase components. The transient of  $^{18}O_2$  appears after the shortest time interval followed by those of  $^{18}O^{16}O$  and  $^{16}O_2$ . The appearance of  $^{18}O^{16}O$  before  $^{16}O_2$  in the gas-phase indicates simple hetero-exchange mechanism with participation of one lattice oxygen of  $VO_x$  species [22]. The formation of  $^{18}O^{16}O$  due to homoexchange, i.e.  $^{18}O_{2(gas)} + ^{16}O_{2(gas)} \leftrightarrow ^{18}O^{16}O_{(gas)}$  [23], can be excluded because  $^{16}O_2$  and  $^{18}O_2$  were not pulsed together. The presence of  $^{18}O^{16}O$  indicates reversible oxygen adsorption over  $VO_x$  species. We would like to emphasize that no gas-phase  $^{18}O^{16}O$  was detected under similar conditions in our previous work over  $VO_x/\gamma-Al_2O_3$  in the TAP-reactor [24] and in the literature over  $VO_x/ZrO_2$  [25]. This can be explained by faster incorporation of gas-phase oxygen into  $VO_x$



**Fig. 2.** Oxygen transient responses: (a) upon  $^{18}O_2$  pulsing over  $V^{16}O_x(5)/MCM-41$  at 823 K in the TAP-reactor; and (b) upon switching from  $^{16}O_2:Ar:Ne = 2:98$  to  $^{18}O_2:Ar:Ne = 2:96:2$  (black lines) and from  $C_3H_8:^{16}O_2:Ar = 4:2:94$  to  $C_3H_8:^{18}O_2:Ar:Ne = 4:2:92:2$  (grey lines) at 773 K in the SSITKA reactor system.

species over  $VO_x/\gamma-Al_2O_3$  and  $VO_x/ZrO_2$  as compared to  $VO_x(5)/MCM-41$ .

The presence of  $^{18}O^{16}O$  over  $VO_x(5)/MCM-41$  was also observed at ambient pressure during SSITKA experiments. The transients of oxygen isotopes upon switching from  $^{16}O_2:Ar = 2:98$  to  $^{18}O_2:Ar:Ne = 2:96:2$  are shown in Fig. 2(b) as black lines. The concentration of non-labeled oxygen ( $^{16}O_2$ ) decreases, while the concentration of labeled oxygen ( $^{18}O_2$ ) increases. The  $^{18}O^{16}O$  transient passes over a maximum at ca. 2 min after switching. The presence of  $^{18}O^{16}O$  proves that oxidized  $V^{16}O_x$  species are active for oxygen isotopic exchange. This means that the double bond in the  $O_2$  molecule is broken and restored, i.e., lattice oxygen of  $VO_x$  species is able to activate gas-phase  $O_2$ . However, the distribution of oxygen isotopic labels changes, when propane and oxygen are fed together (Fig. 2(b) grey lines). A significantly higher ratio of  $^{18}O^{16}O/^{18}O_2$  was detected in the presence of propane. This means that isotopic scrambling is enhanced when propane is present. This difference can be explained by higher concentration of reduced  $VO_x$  sites in presence of propane, over which gas-phase oxygen is initially activated and further participates in the oxygen isotopic exchange and in the ODH reaction.

In order to prove whether oxidized  $\text{VO}_x$  species are active for direct  $\text{N}_2\text{O}$  decomposition, this reaction was studied at 773 K by feeding an  $\text{N}_2\text{O}$ -containing mixture ( $\text{N}_2\text{O}:\text{Ne} = 40:60$ ) over the catalyst. Only traces of  $\text{N}_2$  but no  $\text{O}_2$  were detected at the reactor outlet. This means that oxidized  $\text{VO}_x$  species do not decompose  $\text{N}_2\text{O}$  (reduced  $\text{VO}_x$  species, which can be formed at 773 K in an  $\text{O}_2$ -free atmosphere, participate in  $\text{N}_2\text{O}$  decomposition without  $\text{O}_2$  formation). We repeated the above experiment, however, in the presence of alkanes.  $\text{N}_2\text{O}$  conversion strongly increases when  $\text{N}_2\text{O}$  and alkane were fed together to the reactor (Table 2). It should be especially emphasized that no gas-phase  $\text{O}_2$  was also observed in the experiments with alkane– $\text{N}_2\text{O}$  mixtures at various conversions of alkane and  $\text{N}_2\text{O}$ . This result can be explained as follows. Alkanes react with oxidized  $\text{VO}_x$  species yielding reduced ones. The reduced  $\text{VO}_x$  species are reoxidized by  $\text{N}_2\text{O}$  resulting in gas-phase  $\text{N}_2$  and restoring lattice oxygen species. The high activity of reduced  $\text{VO}_x$  species for  $\text{N}_2\text{O}$  decomposition agrees well with recent DFT calculations of interaction of  $\text{N}_2\text{O}$  with oxidized and reduced isolated and dimeric  $\text{VO}_x$  species over  $\text{SiO}_2$  [26]. Thus, oxidized  $\text{VO}_x$  species are able to activate  $\text{O}_2$  but not  $\text{N}_2\text{O}$ . In the presence of propane, oxidized  $\text{VO}_x$  species are transformed to the reduced ones, which are highly active for  $\text{O}_2$  activation and  $\text{N}_2\text{O}$  decomposition.

### 3.2.2. Products of propane reactions with $\text{VO}_x$ species in the absence and presence of gas-phase $\text{O}_2$

The interaction of  $\text{C}_3\text{H}_8$  with  $\text{VO}_x(5)/\text{MCM-41}$  was studied at 773 K by means of single  $\text{C}_3\text{H}_8$  as well as sequential  $\text{O}_2$  and  $\text{C}_3\text{H}_8$  pulse experiments in the TAP-reactor. In these both experiments, the degree of  $\text{C}_3\text{H}_8$  conversion did not exceed 2%. In the oxygen-free experiments,  $\text{C}_3\text{H}_6$  was the only carbon-containing reaction product. Since gas-phase  $\text{O}_2$  was not present in the  $\text{C}_3\text{H}_8$  pulse, it is concluded that  $\text{C}_3\text{H}_6$  is formed by  $\text{C}_3\text{H}_8$  oxidation with lattice oxygen of  $\text{VO}_x$  species. Low amounts of  $\text{CO}$  and  $\text{CO}_2$  could not be unambiguously identified due to overlapping mass spectra of  $\text{C}_3\text{H}_8$ ,  $\text{CO}_2$ , and  $\text{CO}$ . However,  $\text{CO}_2$  was observed, when  $\text{O}_2$  and  $\text{C}_3\text{H}_8$  were sequentially pulsed with a time delay of 0.1 s between the  $\text{O}_2$  and  $\text{C}_3\text{H}_8$  pulses (Fig. 3(a)). A definitive detection of  $\text{CO}$  was not possible. This result implies that  $\text{CO}_2$  formation is accelerated in the presence of gas-phase  $\text{O}_2$ . Either this could be due to higher oxidation degree of  $\text{VO}_x$  species when compared to single  $\text{C}_3\text{H}_8$  pulse experiments in the absence of  $\text{O}_2$  or due to the presence of other surface oxygen species, which are formed from gas-phase  $\text{O}_2$ .

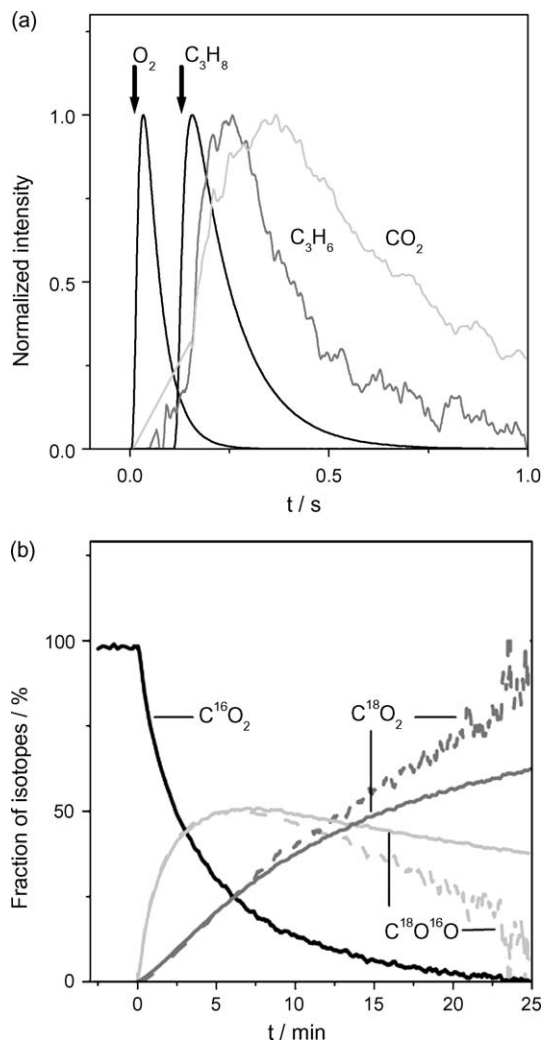
Mechanistic insights into the participation of oxygen from  $\text{VO}_x$  species and from gas-phase  $\text{O}_2$  in  $\text{CO}_2$  formation were derived from the analysis of temporal profiles of  $\text{C}^{16}\text{O}_2$ ,  $\text{C}^{18}\text{O}^{16}\text{O}$ , and  $\text{C}^{18}\text{O}_2$  formed over  $\text{V}^{16}\text{O}_x(5)/\text{MCM-41}$  at 773 K upon switching from a  $\text{C}_3\text{H}_8\text{:}^{16}\text{O}_2\text{:Ar} = 4:2:94$  mixture to a  $\text{C}_3\text{H}_8\text{:}^{18}\text{O}_2\text{:Ar:Ne} = 4:2:92:2$  mixture in the SSITKA set-up at ambient pressure (Fig. 3(b)). Since non-labeled oxygen ( $^{16}\text{O}_2$ ) was not present in the latter feed but  $\text{C}^{16}\text{O}_2$  and  $\text{C}^{18}\text{O}^{16}\text{O}$  were observed as reaction products, it is concluded that lattice oxygen of  $\text{VO}_x$  species participates in carbon dioxide formation.

The question here is whether all oxygen species responsible for the formation of  $\text{CO}_2$  are chemically equivalent. To this end, we

**Table 2**

$\text{N}_2\text{O}$  conversion over  $\text{VO}_x(5)/\text{MCM-41}$  at 773 K in the absence and in the presence of  $\text{C}_2\text{--C}_4$  alkanes.  $\text{W/F} = 0.1 \text{ g ml}^{-1} \text{ s}$ .

Reaction mixture (vol%)	X (alkane)/%	X ( $\text{N}_2\text{O}$ )/%
$\text{N}_2\text{O}/\text{Ne} = 40/60$		0.1
$\text{N}_2\text{O}/\text{C}_2\text{H}_6/\text{Ne} = 40/40/20$	1.5	3
$\text{N}_2\text{O}/\text{C}_3\text{H}_8/\text{Ne} = 40/40/20$	3.5	9
$\text{N}_2\text{O}/\text{n-C}_4\text{H}_{10}/\text{Ne} = 40/40/20$	3.7	11
$\text{N}_2\text{O}/\text{iso-C}_4\text{H}_{10}/\text{Ne} = 40/40/20$	4.5	12



**Fig. 3.** (a) Transient responses detected in the TAP-reactor during sequential pulsing of  $\text{O}_2$  and  $\text{C}_3\text{H}_8$  (pulse size of  $\text{C}_3\text{H}_8 \sim 5 \times 10^{14}$  molecules) with a time delay of 0.1 s; (b) fractions of differently labeled carbon dioxides detected in the SSITKA reactor system upon switching from  $\text{C}_3\text{H}_8\text{:}^{16}\text{O}_2\text{:Ar} = 4:2:94$  to  $\text{C}_3\text{H}_8\text{:}^{18}\text{O}_2\text{:Ar:Ne} = 4:2:92:2$ . The dashed lines are the results of a statistical simulation as described in the text.

analyze time-on-stream distribution of differently labeled carbon dioxides in Fig. 3(b). The  $\text{C}^{16}\text{O}_2$  transient response approaches zero after ca. 20 min on stream in the  $\text{C}_3\text{H}_8\text{:}^{18}\text{O}_2\text{:Ar:Ne} = 4:2:92:2$  mixture.  $\text{C}^{18}\text{O}^{16}\text{O}$  and  $\text{C}^{18}\text{O}_2$ , which contain oxygen atoms from gas-phase  $^{18}\text{O}_2$ , start to be formed immediately after switching from a  $\text{C}_3\text{H}_8\text{:}^{16}\text{O}_2\text{:Ar} = 4:2:94$  mixture to a  $\text{C}_3\text{H}_8\text{:}^{18}\text{O}_2\text{:Ar:Ne} = 4:2:92:2$  mixture. However, their transients differ strongly in the shape. The intensity of  $\text{C}^{18}\text{O}^{16}\text{O}$  transient increases strongly with time approaching a maximum after ca. 5 min on stream in the  $\text{C}_3\text{H}_8\text{:}^{18}\text{O}_2\text{:Ar:Ne} = 4:2:92:2$  flow followed by a slow decay, while the intensity of the  $\text{C}^{18}\text{O}_2$  transient increases slower, but continuously. The permanent increase of  $\text{C}^{18}\text{O}_2$  production is attributed to slow replacing of non-labeled ( $^{16}\text{O}$ ) lattice oxygen in  $\text{VO}_x$  species by labeled ( $^{18}\text{O}$ ) ones originating from gas-phase  $^{18}\text{O}_2$ . Another important observation is the difference in the temporal profiles of  $\text{C}^{18}\text{O}^{16}\text{O}$  in Fig. 3 (b). These two isotopically labeled carbon dioxides contain  $^{16}\text{O}$ , which originates from the lattice oxygen of  $\text{VO}_x$  species. While the concentration of  $\text{C}^{16}\text{O}_2$  drops to zero within first 20 min on stream in the  $\text{C}_3\text{H}_8\text{:}^{18}\text{O}_2\text{:Ar:Ne} = 4:2:92:2$  flow, the concentration of  $\text{C}^{16}\text{O}^{18}\text{O}$  is much higher and similar to  $\text{C}^{18}\text{O}_2$ . Let us compare the



above experimental results with a statistical distribution of isotopically labeled oxygen in  $\text{CO}_2$  assuming all active surface oxygen species are chemically equivalent. If we express the fraction of  $^{18}\text{O}$  in lattice oxygen as  $y$ , the fraction of  $^{16}\text{O}$  is  $(1 - y)$ . The probability to find two  $^{18}\text{O}$  and two  $^{16}\text{O}$  atoms in  $\text{VO}_x$  species is equal to  $y^2$  and  $(1 - y)^2$ , respectively. The probability to find one  $^{18}\text{O}$  and one  $^{16}\text{O}$  is  $2y(1 - y)$ . From experimentally obtained fraction of  $\text{C}^{16}\text{O}_2$ ,  $y$  can be calculated without any assumption about the kinetics of isotopic exchange. The calculated fractions of differently labeled carbon dioxides are presented in Fig. 3(b) as dotted lines. It has to be repeated that these isotopic distribution should be observed if all the surface oxygen species would be chemically equivalent. It is obvious that the statistical model does not correctly describe the experiment. Therefore, it is suggested that surface oxygen species participating in the formation of  $\text{CO}_2$  are not chemically equivalent. However, no definitive conclusion on the nature of these oxygen species could be derived from our experiments. Recent DFT calculations of interaction of  $\text{O}_2$  and  $\text{N}_2\text{O}$  with reduced and oxidized  $\text{VO}_x$  species suggest that peroxo species are formed upon interaction of  $\text{O}_2$  but not  $\text{N}_2\text{O}$  with reduced  $\text{VO}_x$  species [26]. These bi-atomic oxygen species are further transformed to lattice oxygen ones. The latter species are also formed upon reoxidation of reduced  $\text{VO}_x$  species by  $\text{N}_2\text{O}$ . Our transient results in Section 3.2 in agreement with literature demonstrate that lattice oxygen participates in both selective alkane dehydrogenation and non-selective  $\text{CO}_x$  formation. According to the DFT calculations in [26], peroxovanadates, which are formed from  $\text{O}_2$  only, are highly reactive for consecutive propene oxidation to  $\text{CO}_x$ . At this stage, it is important to stress that the slope of the ODH selectivity-conversion relationships in Fig. 1 depends on the oxidant applied. This slope reflects the catalyst ability for consecutive combustion of primarily formed olefins to  $\text{CO}_x$ . Upon replacing  $\text{O}_2$  with  $\text{N}_2\text{O}$ , olefin selectivity in the ODH decreases slower with an increase in alkane conversion indicating lower ability of  $\text{N}_2\text{O}$  for consecutive olefin oxidation. This experimental result nicely correlates with the theoretical predictions. It is also important to mention the following order of consecutive olefin oxidation with  $\text{O}_2$ :  $\text{C}_2\text{H}_4 \leq \text{C}_3\text{H}_6 < \text{n-C}_4\text{H}_{10} \leq \text{iso-C}_4\text{H}_{10}$ . This order is also valid for the stability of ions or radicals formed from the respective alkanes by abstraction of one hydrogen atom. Based on these experimental facts it can be suggested that the long-living ions/radicals are easily oxidized to  $\text{CO}_x$ .

Based on the above experimental results and DFT calculation in [26], the improving effect of  $\text{N}_2\text{O}$  on the ODH selectivity over highly dispersed  $\text{VO}_x$  species supported over MCM-41 can be due to the inability of  $\text{N}_2\text{O}$  to generate non-selective oxygen species originating upon reoxidation of reduced  $\text{VO}_x$  species by  $\text{O}_2$ . However, there is a need for direct experimental evidences. Our experimental effort to unravel the nature of these oxygen species is now in progress.

#### 4. Summary

The oxidative dehydrogenation of ethane, propane, n-butane and iso-butane to respective olefins with  $\text{O}_2$  and  $\text{N}_2\text{O}$  was investigated over highly dispersed  $\text{VO}_x$  species supported over MCM-41. Irrespective of the alkane and the oxidant applied, the overall rate of alkane conversion increases with a decrease in the strength of the weakest C–H bond in the alkane molecule indicating that alkane activation is the rate-limiting step. Upon

replacing  $\text{O}_2$  with  $\text{N}_2\text{O}$ , the overall activity decreases but the olefin selectivity increases. The selectivity increase is due to suppressing non-selective production of  $\text{CO}$  and  $\text{CO}_2$  via direct alkane combustion and consecutive alkene oxidation.

Transient experiments in the TAP reactor and in a SSITKA set up evidenced, that  $\text{N}_2\text{O}$  does not decompose over oxidized  $\text{VO}_x$  species in the absence of alkane, while heterogeneous oxygen isotopic exchange between gas-phase  $^{18}\text{O}_2$  and lattice  $^{16}\text{O}$  of  $\text{VO}_x$  species takes place yielding  $^{18}\text{O}^{16}\text{O}$ . The presence of mixed oxygen isotope proves reversible dissociative  $\text{O}_2$  adsorption over oxidized  $\text{VO}_x$  species. Both, the decomposition of  $\text{N}_2\text{O}$  and the oxygen isotopic exchange are significantly accelerated in the presence of alkanes indicating that reduced  $\text{VO}_x$  species are more reactive for these processes than the oxidized ones.

TAP results, and SSITKA data consistent with Mar-van-Krevelen mechanism, where selective, and non-selective reactions occur on lattice oxygen of  $\text{VO}_x$  species. This is valid for  $\text{O}_2$ - and  $\text{N}_2\text{O}$ -containing feeds.  $\text{O}_2$  and  $\text{C}_3\text{H}_8$  sequential pulsing in the TAP reactor and  $^{16}\text{O}_2$ – $\text{C}_3\text{H}_8$ / $^{18}\text{O}_2$ – $\text{C}_3\text{H}_8$  SSITKA experiment indicate that  $\text{CO}_x$  formation in the presence of  $\text{O}_2$  involves additional another type of oxygen species. These oxygen species are assumed to be of molecular nature and are not formed from  $\text{N}_2\text{O}$ . This may be a reason of the superior performance of  $\text{N}_2\text{O}$  over  $\text{O}_2$ .

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